

RING GAGES	C L A S S	TOLER- ANCE INCHES	STANDARD A.G.D. BLANK SIZE	STEEL
SIZE-RANGE			LENGTH O.D.	1
12.2601 in to 13.010 in 311.40 mm to 330.45 mm	XX	.00015	#22 Blank 1½" 18¼" 38.1 mm 463.6 mm	2030.00
	X	.0003		1938.00
	Y	.00045		1847.00
	Z	.0006		1808.00
13.0101 in to 13.760 in 330.45 mm to 349.50 mm	XX	.00015	#23 Blank 1½" 19¼" 38.1 mm 489.0 mm	2102.00
	X	.0003		2010.00
	Y	.00045		1929.00
	Z	.0006		1910.00
13.7601 in to 14.510 in 349.50 mm to 368.55 mm	XX	.00015	#24 Blank 1½" 20¼" 38.1 mm 514.4 mm	2173.00
	X	.0003		2072.00
	Y	.00045		1977.00
	Z	.0006		1940.00
14.5101 in to 15.260 in 368.55 mm to 387.60 mm	XX	.0002	#25 Blank 1½" 21¼" 38.1 mm 539.8 mm	2279.00
	X	.0004		2174.00
	Y	.0006		2074.00
	Z	.0008		2035.00
15.2601 in to 16.010 in 387.60 mm to 406.65 mm	XX	.0002	#26 Blank 1½" 22¼" 38.1 mm 565.2 mm	3196.00
	X	.0004		3051.00
	Y	.0006		2917.00
	Z	.0008		2857.00
16.0101 in to 16.760 in 406.65 mm to 425.70 mm	XX	.0002	#27 Blank 1½" 23¼" 38.1 mm 590.55 mm	3667.00
	X	.0004		3501.00
	Y	.0006		3347.00
	Z	.0008		3278.00
16.7601 in to 17.510 in 425.70 mm to 444.75 mm	XX	.0002	#28 Blank 1½" 24¼" 38.1 mm 615.95 mm	4217.00
	X	.0004		4027.00
	Y	.0006		3850.00
	Z	.0008		3771.00
17.5101 in to 18.010 in 444.75 mm to 457.45 mm	XX	.0002	#29 Blank 1½" 25¼" 38.1 mm 641.35 mm	4850.00
	X	.0004		4631.00
	Y	.0006		4428.00
	Z	.0008		4336.00
18.0101 in to 18.260 in 457.46 mm to 463.80 mm	XX	.00025	#29 Blank 1½" 25¼" 38.1 mm 641.35 mm	4850.00
	X	.0005		4631.00
	Y	.00075		4428.00
	Z	.001		4336.00
18.2601 in to 19.010 in 463.81 mm to 482.85 mm	XX	.00025	#30 Blank 1½" 26¼" 38.1 mm 666.75 mm	5578.00
	X	.0005		5325.00
	Y	.00075		5092.00
	Z	.001		4986.00