

MASTER DISCS	CLASS	TOLERANCE INCHES	STYLE #3		
			LGTH	STEEL	CHROME
SIZE — RANGE					
15.0101 in. to 15.510 in. 381.25 mm to 393.95 mm	XX	.0002	1 in. 25.4 mm	1721.00	2410.00
	X	.0004		1565.00	2191.00
	Y	.0006		1422.00	1990.00
15.5101 in. to 16.010 in. 393.95 mm to 406.65 mm	XX	.0002	1 in. 25.4 mm	1945.00	2723.00
	X	.0004		1768.00	2474.00
	Y	.0006		1608.00	2250.00
16.010 in. to 16.510 in. 406.65 mm to 419.35 mm	XX	.0002	1 in. 25.4 mm	2168.00	3036.00
	X	.0004		1972.00	2759.00
	Y	.0006		1792.00	2509.00
16.5101 in. to 17.010 in. 419.35 mm to 432.05 mm	XX	.0002	1 in. 25.4 mm	2392.00	3348.00
	X	.0004		2174.00	3044.00
	Y	.0006		1976.00	2766.00
17.0101 in. to 17.510 in. 432.05 mm to 444.75 mm	XX	.0002	1 in. 25.4 mm	2615.00	3660.00
	X	.0004		2377.00	3329.00
	Y	.0006		2162.00	3026.00
17.5101 in. to 18.010 in. 444.75 mm to 457.45 mm	XX	.0002	1 in. 25.4 mm	2838.00	3973.00
	X	.0004		2581.00	3613.00
	Y	.0006		2346.00	3284.00
18.0101 in. to 18.510 in. 457.45 mm to 470.15 mm	XX	.00025	1 in. 25.4 mm	3061.00	
	X	.0005		2783.00	
	Y	.00075		2531.00	
18.5101 in. to 19.010 in. 470.15 mm to 482.85 mm	XX	.00025	1 in. 25.4 mm	3287.00	
	X	.0005		2988.00	
	Y	.00075		2716.00	
19.0101 in. to 19.510 in. 482.85 mm to 495.55mm	XX	.00025	1 in. 25.4 mm	3510.00	
	X	.0005		3191.00	
	Y	.00075		2900.00	
19.5101 in. to 20.010 in. 495.55 mm to 508.26 mm	XX	.00025	1 in. 25.4 mm	3732.00	
	X	.0005		3392.00	
	Y	.00075		3085.00	
20.0101 in. to 20.510 in. 508.26 mm to 520.96 mm	XX	.00025	1 in. 25.4 mm	3955.00	
	X	.0005		3596.00	
	Y	.00075		3269.00	
20.5101 in. to 21.010 in. 520.96 mm to 533.66 mm	XX	.0003	1 in. 25.4 mm	4180.00	
	X	.0006		3799.00	
	Y	.00075		3455.00	
21.0101 in. to 21.510 in. 533.66 mm to 546.36 mm	XX	.0003	1 in. 25.4 mm	4403.00	
	X	.0006		4002.00	
	Y	.0009		3638.00	
21.5101 in. to 22.010 in. 546.36 mm to 559.06 mm	XX	.0003	1 in. 25.4 mm	4626.00	
	X	.0006		4206.00	
	Y	.0009		3823.00	